



TFT-LCD MONITOR

Product Specification

MODEL NO. : T080S1D1 v.1

Date : 2008.2.19 Rev.1.0

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This product specification is subject to change without any notice.



Records of Revision

Date	Rev. No.	Summary	Page
2008.02.19	1.0	First MP Release	



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1.0 Handling Precaution

- 1.) Handle with care. Pay attention not to press or scratch the surface of the monitor, especially the polarizer. Do not twist or bend the monitor. It may cause un-recoverable damage.
- 2.) Do not drop or bump the monitor since this monitor contains fragile glass components. Breakage of this monitor might cause leakage of the liquid crystal sealed inside the glasses. Do not touch the liquid crystal liquid in case of leakage. **Flush with massive water immediately in case of contact with your skin by liquid crystal fluid and call for doctor for immediate medical treatment.**
- 3.) Be sure to turn off power supply while plug or un-plug the power input connector.
- 4.) Clean up the polarizer only with soft solvent if necessary. The desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, toluene, Ethyl acid or Methyl chloride. It will permanently damage the polarizer due to chemical reaction. 5.) Wipe off fluid drop immediately to prevent from possible discoloration or spots on the polarizer.
- 6.) Do not twist nor bend the monitor structure, even momentarily. Bending or twisting torque may likely damage the internal components of the monitor.
- 7.) The cold cathode fluorescent lamp in LCD contains small amount of mercury (Hg). Please refer to the design specification for application and the local regulations and environmental laws for disposal purpose.
- 8.) Protect the monitor from static environment to prevent from damage to the CMOS gate array IC.



2.0 General Description

T080S1D1 v.1 is a 8.0 inch (4:3 aspect ratio) color active matrix TFT LCD monitor with excellent display performance driven by a pure **DIGITAL** CMOS interface assembled in a compact and slim **LED backlight** unit. This LCD supports 800(H) x RGB x 600(V) stripe color pixel format and 262,144 colors (RGB 6 bits data) with vivid color image. Its outstanding performances with wide operation temperature range, **-30 ~ 70°C**, good brightness, **800 nits(typ.)**, wide viewing angle, and high contrast ratio, make this monitor very suitable for applications under severe environments or outdoor use.

2.1 General Applications

- Display terminal for applications of rugged Notebook PC, Car Navigation, Industrial, Medical, Gaming, HMI, Amusement, Advertisement or more

2.2 Main Features

- 4:3 800 x RGB x 600 Display Aspect Ratio
- LED Backlight
- Sunlight Readable Brightness
- Excellent Brightness at Low Temperature, 800 nits @ -30 °C
- Extremely Wide Dimming Range
- Wide Viewing Angle
- High Contrast Ratio
- Wide Operational Temperature Range
- Pure Digital CMOS Interface
- Reversible Signal Scanning Options
- DE (Data Enable) Mode
- High Safety Product
- True Green Product, No Any Mercury Content
- RoHS Compliance

2.3 General Information

2.3.1 Display Characteristics

Item	Specification	Unit	Note
Display Area (HxV)	162 x 121.5	mm	8" Diagonal
Driver Element	a-Si TFT Active Matrix	-	-
Number of Pixels (HxV)	800 x RGB x 600	pixel	Std. 4:3
Pixel Arrangement	R.G.B Vertical Stripe	-	-
Dot Pitch (HxV)	(0.0675x3)x 0.2025	mm	Dot



Viewing Angle (H/V)	140/120	degree	6 o'clock
Signal Interface	TTL		262K colors
Display Mode	Normally White	-	-
Surface Treatment	Anti Glare, 3H	-	-

2.3.2 Mechanical Dimensions

Item	Min.	Typ.	Max.	Unit	Note
Dimension	Horizontal	183		mm	±0.50 mm
	Vertical	141			±0.50 mm
	Depth	-	12.96		+0.50 mm
Weight	-	390		g	±10 g

3.0 Absolute Maximum Ratings

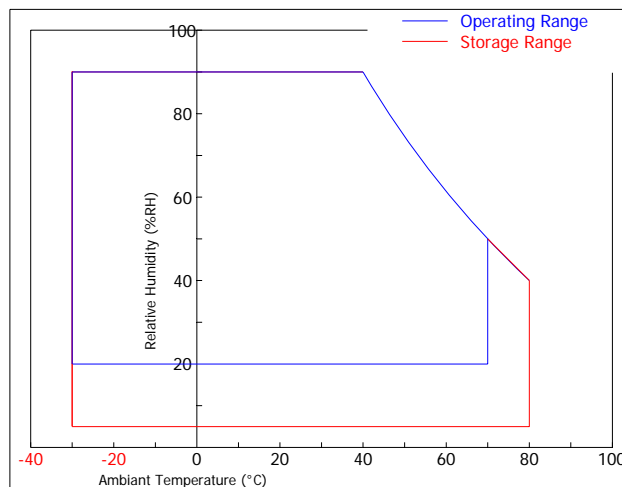
3.1 Absolute Ratings of Environment Requirement

Item	Symbol	Min.	Max.	Unit	Note
Storage Temperature	Tstg	-30	+ 80	°C	
Operation Temperature (Ambient Temperature)	Top	-30	+ 70	°C	

Note (1) Temperature and relative humidity range are shown in the figure below.

95% RH Max. ($40^{\circ}\text{C} > T_a$)

Maximum wet – bulb temperature at 39°C or less. ($T_a > 40^{\circ}\text{C}$) No condensation.





3.2 Electrical Absolute Ratings

3.2.1 TFT-LCD Module

(Ta=25±2°C), V_{gg}=GND=0V)

Item	SYMBOL	Min.	Max.	UNIT	NOTE
Power Supply Voltage	V _{DD}	-0.3	4.0	V	(1),(2)

3.2.2 Backlight Module(LED)

Item	SYMBOL	MIN	MAX	UNIT	NOTE
Input DC Voltage	V _{BL}	-	15	V	(1),(2)

Note (1) Within operating temperature

Note (2) Permanent damage to the device may occur if maximum values are exceeded.
Functional operation should be restricted to the conditions described under normal operating conditions.



4.0 Optical Characteristics

The following items are measured under stable conditions in a dark room or equivalent state.

* Measuring Equipment: BM-5A, PR-650

($V_{DD}=5V$, $f_V=60Hz$, $T_a=25\pm 2^\circ C$)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast Ratio	CR	At optimized Viewing Angle	400	500	-	-	(1)(2) (4)	
Response Time at 25°C	Rising	$\theta=0^\circ$	-	10	20	ms	(3)	
	Falling		-	15	30			
Luminance(center)	Y_L	$V_{DIM=max}$	700	800	-	cd/m ²	(1)(2) (6)	
Color Chromaticity (CIE 1931)	White	W_X	$\theta=0^\circ$		TBD	-	(2)(6)	
		W_Y	$\theta=0^\circ$		TBD	-		
Viewing Angle	Hor.	θ_L	CR \geq 10 at center point		70	-	Degree	(2)(5)
		θ_R			70	-		
	Ver.	θ_H			50	-		
		θ_L			70	-		

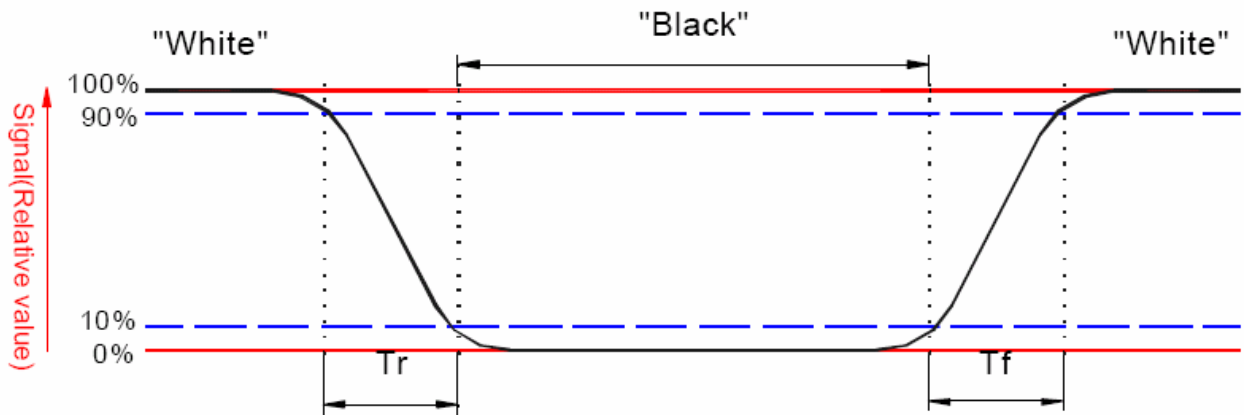
Note (1) : Ambient temperature =25°C , and , using the Mode 2 of LED control scheme and $V_{DIM}=0V$ to get the maximum brightness. To be measured in the dark room..

Note (2) : To be measured on the center area of panel with a viewing cone of 1° by Topcon Luminance Meter BM-5, after 10 minutes operation.

Note (3) : Definition of response time:

The output signals of photo detector are measured when the input signals are changed from “black” to “white”(falling time) and from “white” to “black”(rising time), respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.

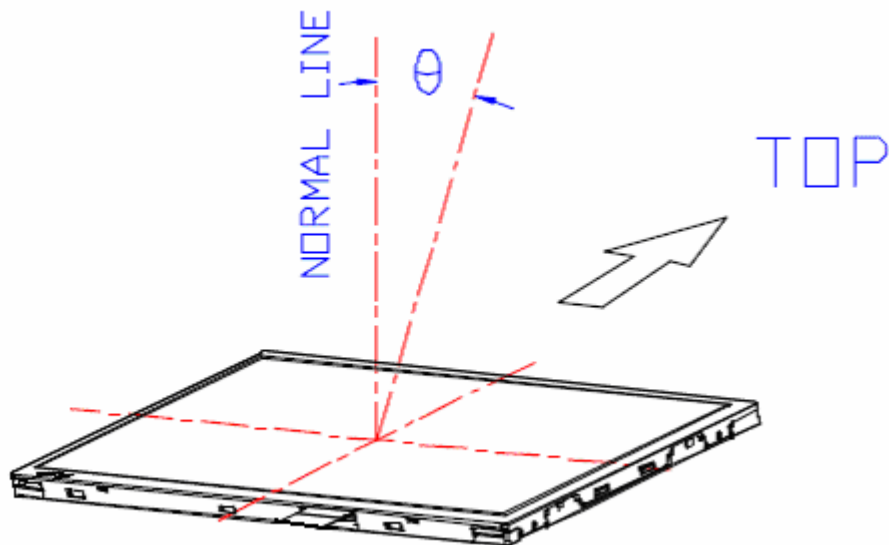


Note (4) : Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note (5) : Definition of viewing angle, Refer to figure as below.



Note (6) : Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.



5.0 Electrical Characteristics

5.1 AC Timing Characteristics

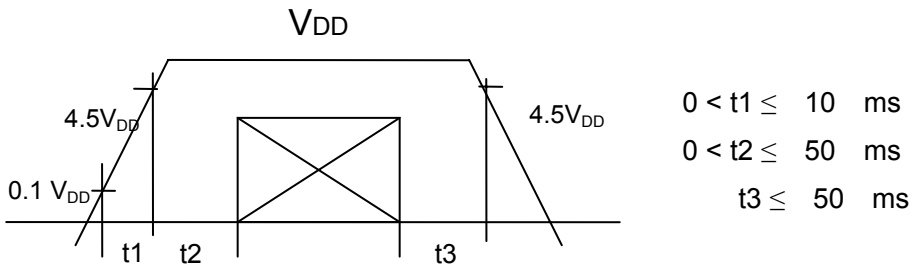
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Clock	Frequency	Fc		40	45	MHz	-
	Period	Tc	22	25	-	ns	
Vertical Active Display Term	Frame Rate	Fr	56	60	75	Hz	Tv=Tvd+Tvb
	Total	Tv	628	635	650	Th	-
	Display	Tvd	600	600	600	Th	-
Horizontal Active Display Term	Total	Th		1056		Tc	Th=Thd+Thb
	Display	Thd	800	800	800	Tc	-

5.2 DC Characteristics

5.2.1 TFT-LCD Module

Item	Symbol	Min.	Typ.	Max.	Unit	Note	
Power Supply	V _{DD}	3.0	3.3	3.6	V	(1)	
	I _{DD}	White	-	230	-	mA	VDD=3.3V
		Black	-	280	-	mA	
Permissive Input Ripple Voltage	V _{RF}	-	-	100	mV _{P-P}	VDD=3.3V	
LVDS Differential Input Voltage	V _{id}	-100		100	mV		
LVDS Common Input Voltage	V _{ic}		1.2		V		

Note (1) VDD Power-On Condition :



Note (2) CLK, Hsync, Vsync, DE, R0~R5, G0~G5, B0~B5

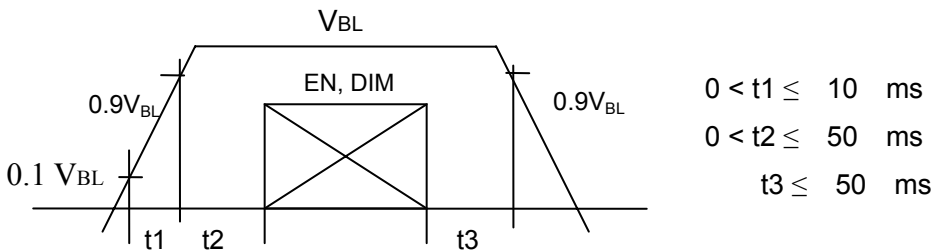


5.2.2 Backlight Unit & LED Driver

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Power Supply	V_{BL}	10.8	12	13.2	V	
	I_{BL}		(0.76)		Amp	$V_{BL} = 12V$
Dimming Voltage	V_{Dim}	0.8		1.3	V	
Enable Voltage	V_{EN}	0.5			V	

Note (1) V_{BL} Power-On Condition for LED driver :

Please make sure the control signals for LED driver must arrive after the power supply of LED driver, V_{BL} .



Note 2 : $V_{BL} = 12V$, using the Mode 2 of LED control scheme and $V_{DIM} = 0V$ to get the maximum brightness.

5.3 Input Terminal Pin Assignment

5.3.1 Signal Input Interface

Hirose FFC Connector: 40 pin 0.5mm pitch HRS FH19-40S-0.5SH

Pin No	Symbol	Description	Remark
1	GND	Power ground	-
2	GND	Power ground	-
3	NC	No Connection	-
4	VCC	Power supply for digital circuit (+3.3V)	-
5	VCC	Power supply for digital circuit (+3.3V)	-
6	VCC	Power supply for digital circuit (+3.3V)	-
7	VCC	Power supply for digital circuit (+3.3V)	-
8	NC	No Connection	-
9	DE	Data Enable	-
10	GND	Power ground	-
11	GND	Power ground	-
12	GND	Power ground	-
13	B5	Blue data input (MSB)	-
14	B4	Blue data input	-
15	B3	Blue data input	-
16	GND	Power ground	-



17	B2	Blue data input	-
18	B1	Blue data input	-
19	B0	Blue data input(LSB)	-
20	GND	Power ground	-
21	G5	Green data input(MSB)	
22	G4	Green data input	
23	G3	Green data input	
24	GND	Power ground	
25	G2	Green data input	
26	G1	Green data input	
27	G0	Green data input(LSB)	
28	GND	Power ground	
29	R5	Red data input(MSB)	
30	R4	Red data input	
31	R3	Red data input	
32	GND	Power ground	
33	R2	Red data input	
34	R1	Red data input	
35	R0	Red data input(LSB)	
36	GND	Power ground	
37	GND	Power ground	
38	DCLK	Sample clock	
39	GND	Power ground	
40	GND	Power ground	

5.3.2 LED Driver Unit (P/N : LD080S1D1v1)

Connector: ACES 88290-0601 pitch 2.0mm 6 pins CN

Or JST S6B-PH-K-S

Mode 1 :

Matching Connector : ACES 86809-0600 CN

Pin No.	Symbol	Description	Remark
1	V _{BL}	Power Supply for LED Driver	
2	V _{BL}	Power Supply for LED Driver	
3	EN	LED Enable & Dimming Control Input	Note 1
4	DIM	Connect this pin to GND at this mode	Note 2
5	GND	Ground Pin for LED Driver	
6	GND	Ground Pin for LED Driver	

Note 1 : The "Enable & Dimming Control" of the LED driver shares the same pinning.



The LED backlight will turn on when the input voltage of this pin exceeds +0.6V.

The LED current/brightness will be adjustable by applying an analog voltage between +0.8 ~ +1.4V(Max. Brightness).

Note 2: The “DIM” pin should be connected to GND in order to get the full brightness.

Mode 2:

Pin No.	Symbol	Description	Remark
1	V _{BL}	Power Supply for LED Driver	
2	V _{BL}	Power Supply for LED Driver	
3	EN	LED Enable Control Input	Note 1
4	DIM	Dimming Control Input	Note 2
5	GND	Ground Pin for LED Driver	
6	GND	Ground Pin for LED Driver	

Note 1 : Disable V_{EN}<0.6 V, Enable V_{EN}>1.8 V

Note 2 : Max Brightness V_{DIM} : 0V, Min Brightness V_{DIM} : 2.2V (≈ 0 Nit)

Mode 3:

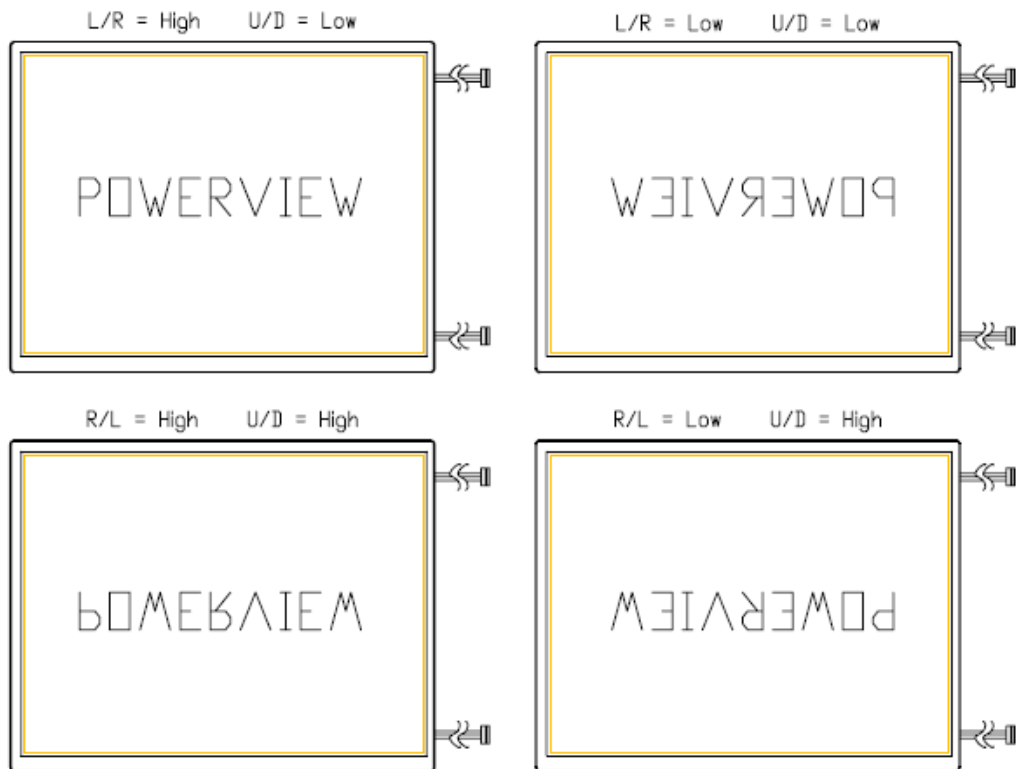
Pin No.	Symbol	Description	Remark
1	V _{BL}	Power Supply for LED Driver	
2	V _{BL}	Power Supply for LED Driver	
3	EN	PWM Control Pulse Input	Note 1, 2
4	DIM	Connect this pin to GND at this mode	Note 3
5	GND	Ground Pin for LED Driver	
6	GND	Ground Pin for LED Driver	

Note 1: Valley of PWM Pulse V_{PWM}<0.6 V, Peak of PWM Pulse V_{PWM} >1.8 V

Note 2: The frequency of each completed PWM cycle: 100~300 Hz

Note 3: The “DIM” pin should be connected to GND in order to get the full brightness.

5.3.3 Scanning Direction (Viewing Direction : Front View)



5.3.4 Color Data Reference

The below table is about input signal, Basic display colors and gray scale of each color.

0 : Low Level Voltage 1 : High Level Voltage

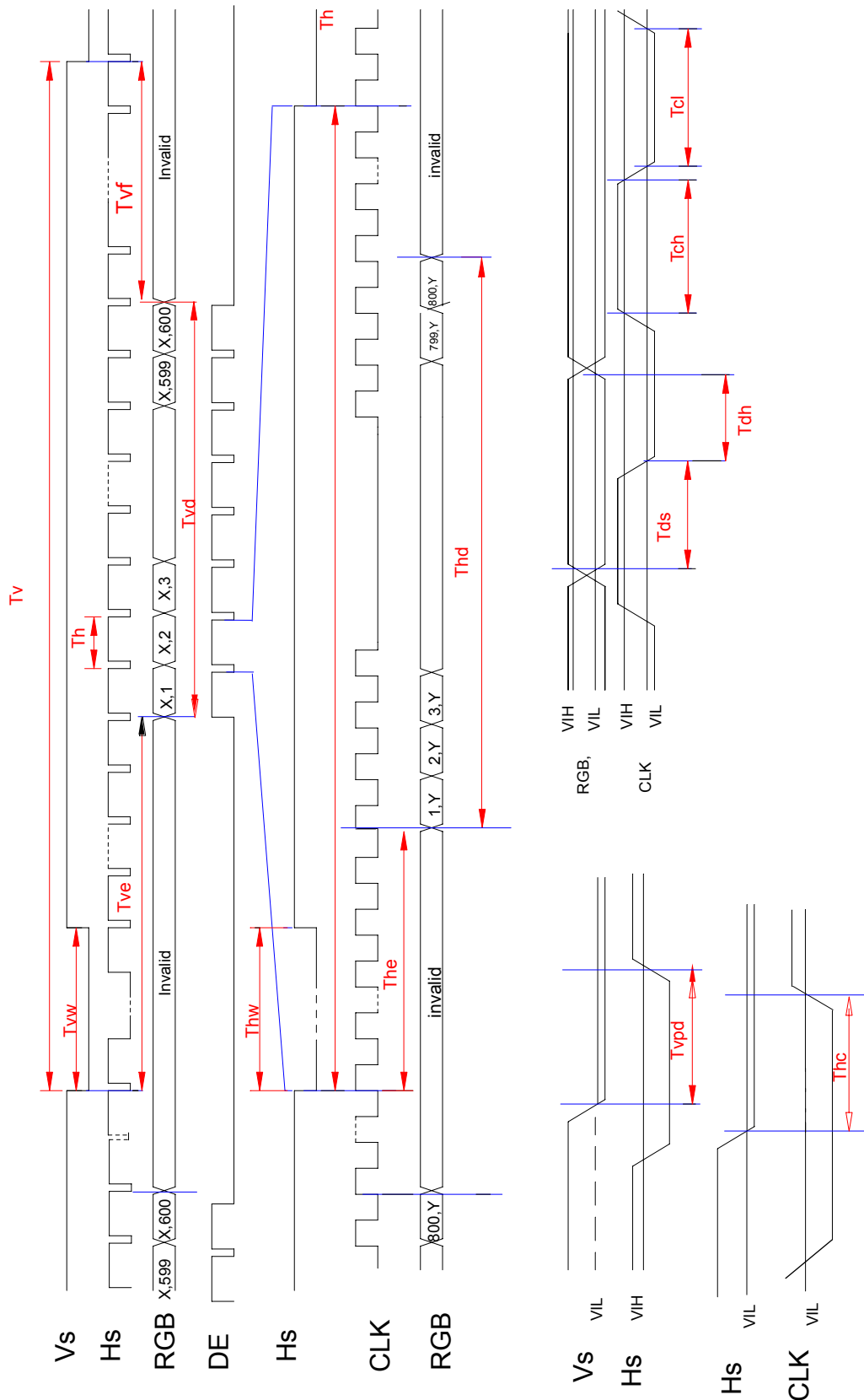
Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144 color display can be achieved on the screen.

- Please refer to the next page

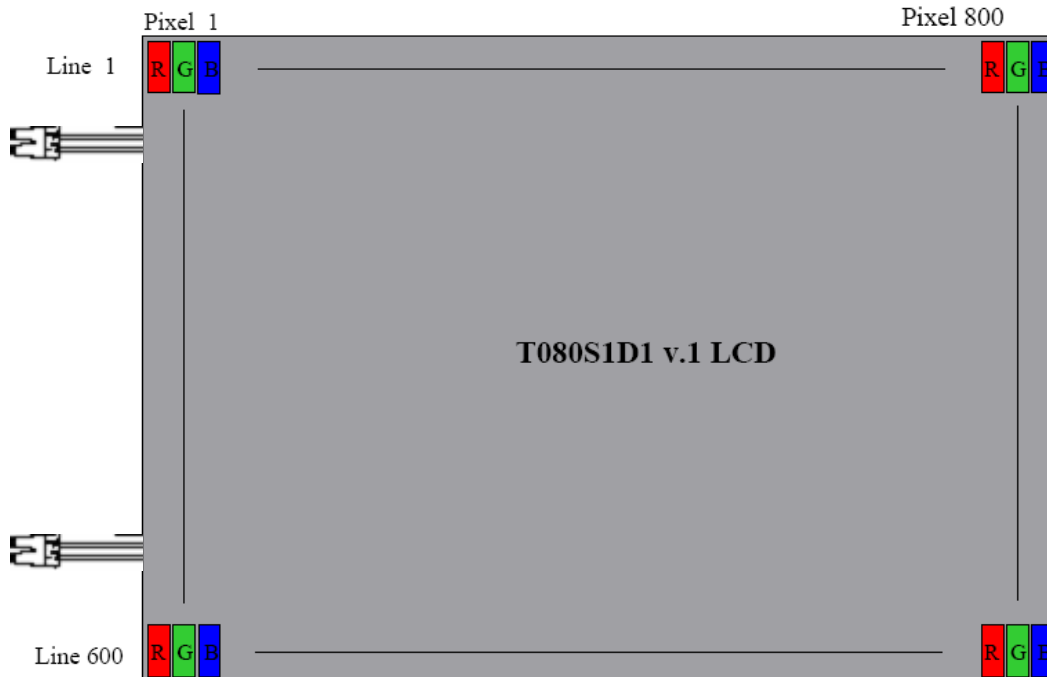


	Colors & Gray Scale	Data Signal																		
		Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
Basic Color	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	↓				↓					↓						↓			
	↓	↓									↓						↓			
	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	↓	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	↑	↓				↓														
	↓	↓				↓														
	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
	↓	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	↑	↓																		
	↓	↓																		
	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
	↓	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

5.4 Input Timing Chart



6.0 Pixel Format Image

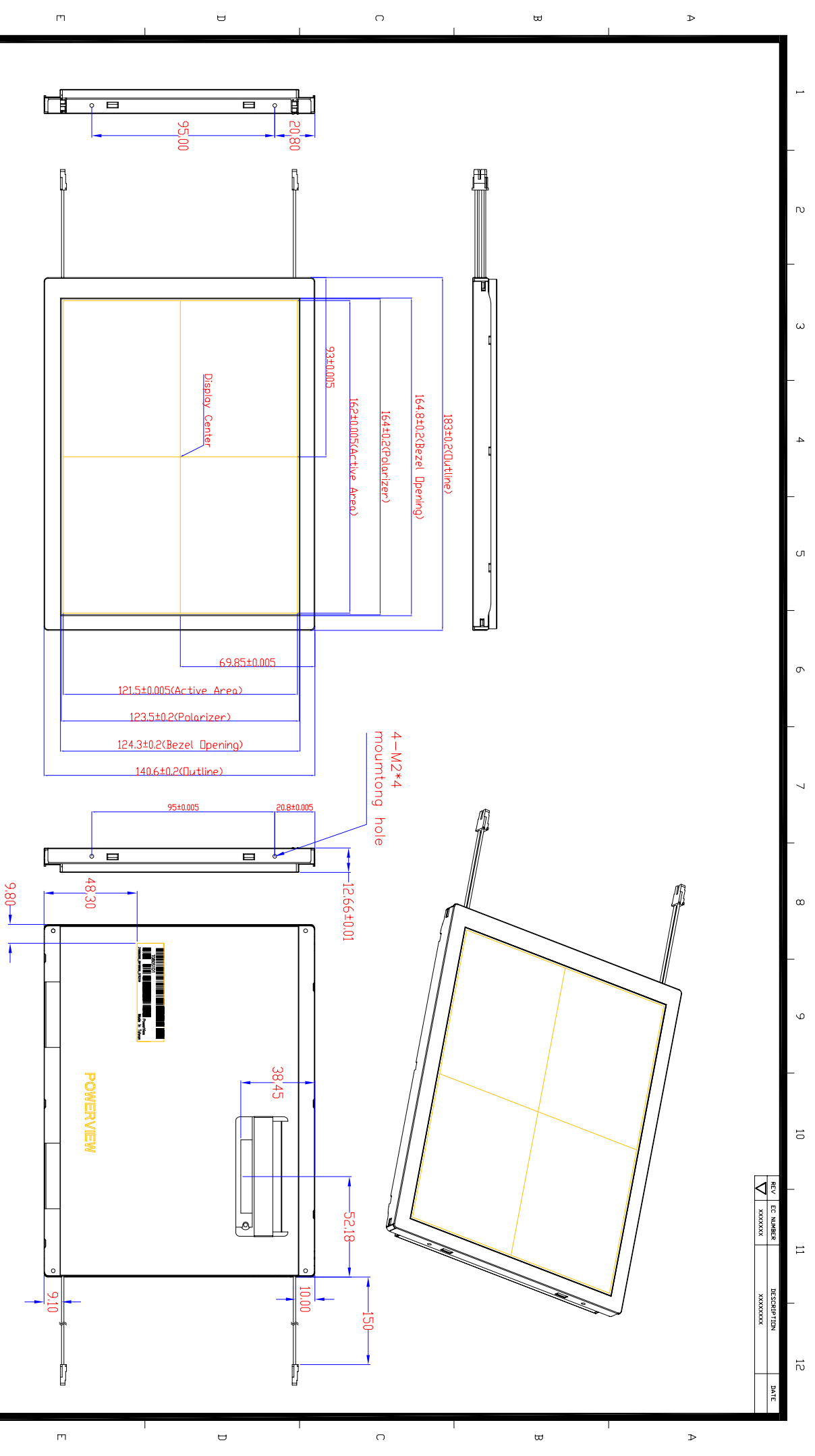


7.0 Display Outline Dimensions

7.1 Monitor Outline Dimensions

- Please refer to the next page

REV	EC NUMBER	DESCRIPTION	DATE
△	XXXXXX	XXXXXX	



NO.	DESCRIPTION	DATE	BY	CHKD	APP'D
1	DESIGN	10/10/19	W/A		
2	DESIGN	10/10/19	Tim		

MATERIAL	FINISH	APPROVED	CHECKED	DESIGNED
See notes	Finish			Tim

ITEM	DESCRIPTION	DATE	BY	CHKD	APP'D
1	DESIGN	10/10/19	W/A		
2	DESIGN	10/10/19	Tim		

POVERVIEW DISPLAY CORPORATION

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DATE: 10/10/19

3rd ANGLE

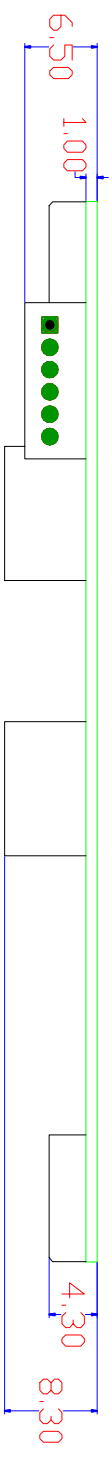
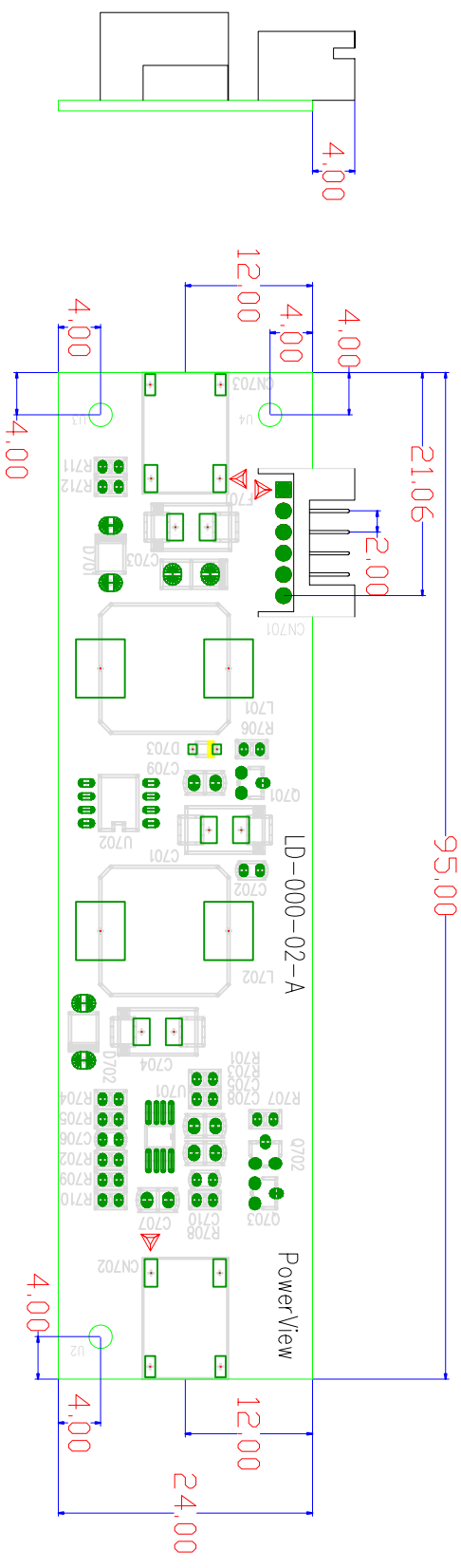
10800mm

8.500mm (L) 400mm (H)

1-1

B

REV	EC NUMBER	DESCRIPTION	DATE
Δ	XXXXXX	XXXXXX	



CN701	
SYMBOL	DESCRIPTION
Pin 1	Vin Power Supply +12V
Pin 2	Vin Power Supply +12V
Pin 3	ENA On/Off Control (On>+1.8V, Off<+0.6V)
Pin 4	DIM Linear Dim, 0V(Max.) ~ +1.4V(min.)
Pin 5	GND Ground
Pin 6	GND Ground

CN702 / CN703	
SYMBOL	DESCRIPTION
Pin 1	Anode Anode DC Power Supply for Backlight Unit
Pin 2	Cathod Cathod DC Power Supply for Backlight Unit

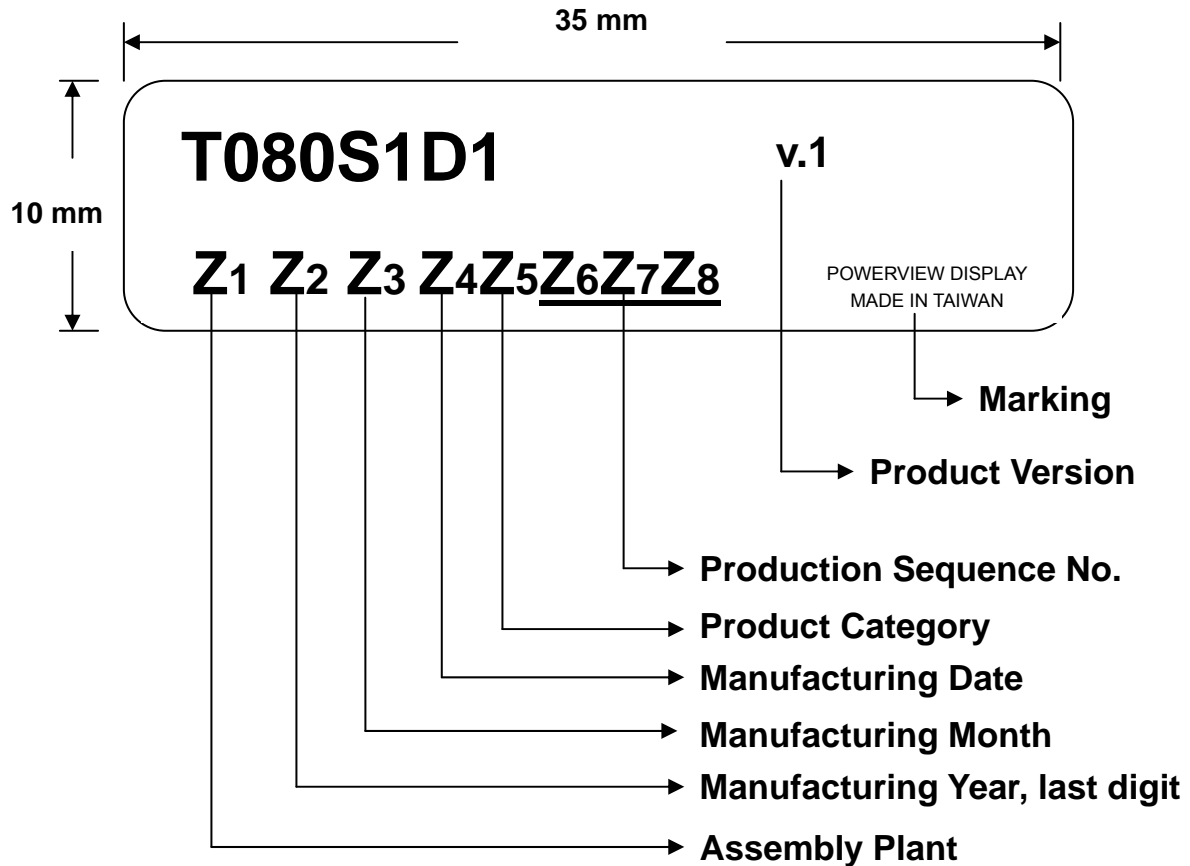
Dimension	1	2	3	4	5	6	7	8	9	10	11	12
1.00	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
1.25	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
1.50	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
1.75	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
2.00	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1

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MATERIAL	See notes	UNIT	DATE	REV	3rd ANGLE	DATE	NAME
FINISH	Finish	APPROVED	LD0808101				
CHECKED		DESIGNED	LED Driver for T0808101				
DESIGNED	Jim		DR0236200080-01	43	1-2		B



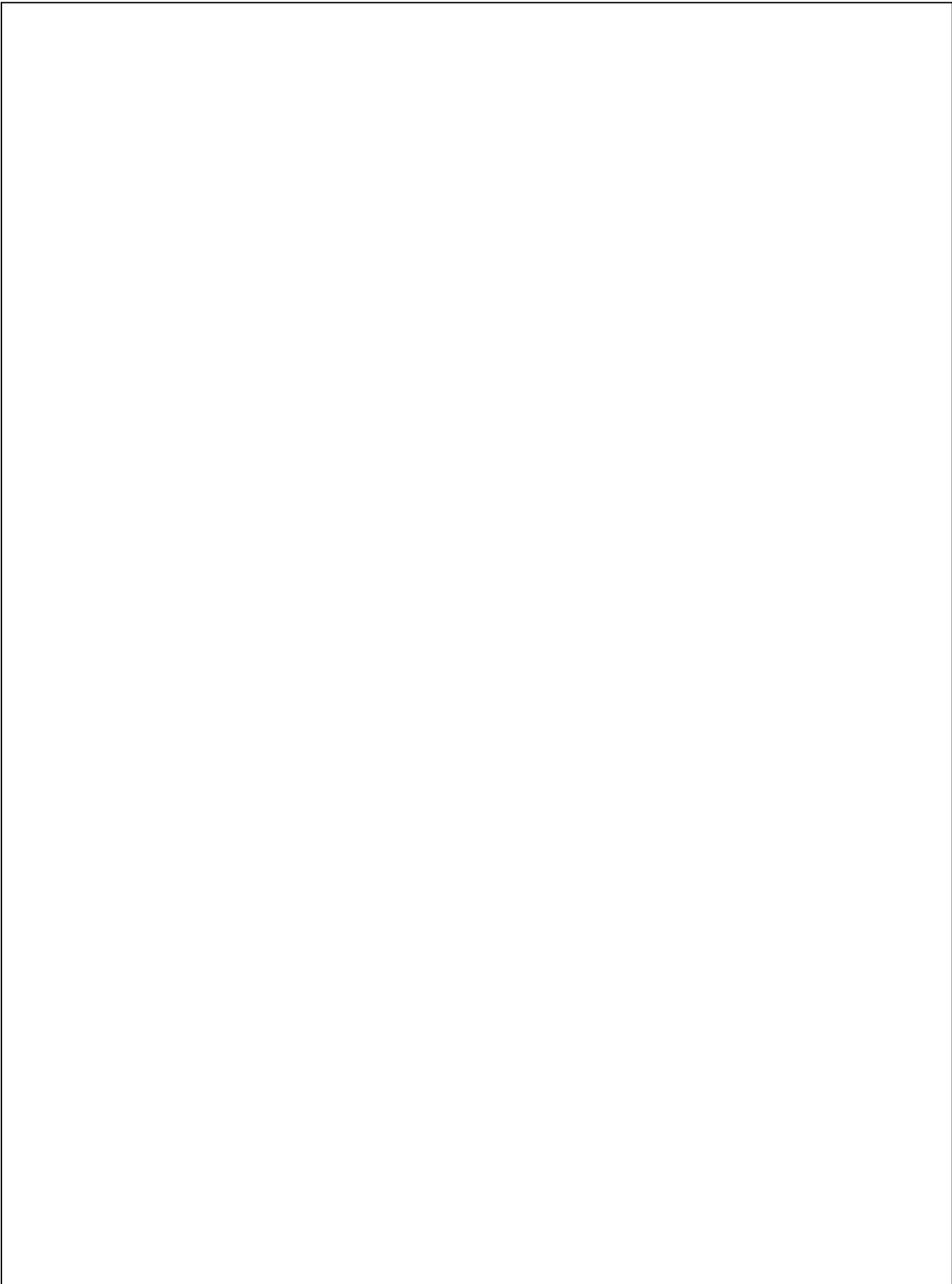
8.0 Labeling, Packaging & Others

* Labeling



* Packaging

- TBD





9.0 General Notice

9.1 Reliability Test Items (Note 2)

No.	Test Items	Conditions	Remark
1	High Temperature Storage	Ta= + 80°C 240 Hrs	
2	Low Temperature Storage	Ta= - 30°C 240 Hrs	
3	High Temperature Operation	Ta= + 70°C 240 Hrs	
4	Low Temperature Operation	Ta= - 30°C 240 Hrs	
5	High Temperature and High Humidity	Tp= 60°C, 90%RH 240 Hrs	operation
6	Heat Shock	-40~90°C/200 cycles 1Hr/cycle	Non-operation
7	Electrostatic discharge	±200V, 200pF(0Ω), once for each terminal	Non-operation
8	Vibration	Frequency range : 8~33.3 Hz Stoke : 1.3mm Sweep : 2.9G, 33.3~400Hz Cycle : 15 minutes 2 hours for each direction of X,Z 4 hours for Y direction	JIS C7021, A-10 Condition A
9	Mechanical Shock	100G, 6ms, ±X±Y±Z 3 times for each direction	JIS C7021, A-7 Condition C
10	Vibration (with carton)	Random vibration : 0.015G ² /Hz from 5~200Hz -6dB/octave from 200~500Hz	IEC 68-34
11	Drop (with carton)	Height : 60 cm 1 corner, 3 edges, 6 surfaces	JIS Z0202

Note1: Ta: Ambient temperature.

Note 2: In the standard conditions, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.



9.2 Storage, Operation & Others

- (a) Do not leave the panel in high temperature, and high humidity for a long time.
It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.
- (d) Do not connect, disconnect the module in the "Power On" condition.
- (e) Power supply should always be turned on/off by the item 3.2 "Electrical Absolute Ratings"
- (f) The liquid-crystal is deteriorated by ultraviolet rays. Do not leave it in direct sunlight and strong ultraviolet rays for many hours.
- (g) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (h) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on) Otherwise the panel may be damaged.
- (i) If the panel displays the same pattern continuously for a long period of time, it can be the situation when the image "Sticks" to the screen.
- (j) This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.